<b>Work Orde</b> <i>May-13-13 1:03</i>		01517		*1(	715	17*							Page 1	1
Revision ID:	D3884-1 Saddle, Inboa	ard LH	A second	Accept	*	N900	<b>040</b>	100	)*	Setup	Start Stop	_	S1* S2*	
Start Date: Required Date: Reference:	5/14/13 5/20/13	Start Qty: 6.00 Req'd Qty: 6.00	*6* *6*			Cust Item II Customer:	D:							
Approvals:		an: MCJ	,				te:			Run	Start Stop	*NI *N	R1* R2*	
Sequence ID/ Work Center II	)	Operation Description		Set Up/ Run Hou	rs	Tool ID	Tool #	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp	-
D3884  100  *100*  HAAS 1  HAAS CNC vertical	В	Double chec 1-Machine : Sheets 2-Machine : Sheets	utch No. <u>[0151</u> 7	18 and inspect per att	ached Dime	ension			6		Ø			
110 *110* QG Quality Control		QC2- Inspect parts off n	nachine FAI/FAIB	0.00	OAS 40	3/07/13			<u>~6</u>		7			

											DQA:	Dat	e:	
NCR:	Yes	/ No				WORK ORDER NON-	100	NFORM	MANCE / UPDA		QA Closed:	Dat	e:	
Work Orde	or.				,	DISPOSITION				AGAINST DE	PARTMENT	/PROCESS		
Part NCR I	- ِ .oV					Rework Scrap Use-as-is Work Order Update		f Therm	Machining	Crosstube Small Fab Finishing Composite		Water Jet d. Eng. Coor. re/Packaging Supplier	<b>⊸</b> i -	eering Quality Other
Root					Descri	ption of work order update		Initial	Actio	n	Sign &			
Cause		Date	Step	Qty	,	or Non-conformance	Ch	nief Eng	Descript	tion	Date	Verification	QC QC	Inspector
Doc/Data								,						
Equip/Tooling														
Operator			1											
Material			Ì											
Setup	П												İ	•
Other					]	•	1							
Process					1									
Supplier							1.4							
Training														
Unapproved														
						F	AUI	LT CATE	GORY					
Landi	ing (	Gear				General		_		<b></b>	,	-		
	L	Bending				Bend		Grain			Ovalized		Pressure	e/Forced
		Centre N	ot Conce	ntric to	O/S	BOM/Route		Hardwa	ire		Over/Under	tolerance	Temper	ature/Cure
		Cracks				Broken/Damaged	L	Inspecti	ion Incomplete		Part Incorre	ct	Weld	
		Crushed/	Crimped			Burrs	L	Instruct	tions Incomplete/Und	clear	Part Lost/Mi	issing	Wrong !	Stock Pulled
		Cuffs	,	*	,	Contamination		Mainte	enance		Part Moved			
		Heat Trea	at			Countersink		Mislabe	eled		Positioned V	Vrong		

Misread

Offset

Out of Calibration

Out of Sequence

Outside Dimensions

Power Loss/Surge

Other

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Inspection Strip in Tube

Torque Waves in Extrusion

Cut Too Short

Drill Holes

Drawing

Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

<b>Work Ord</b> <i>May-13-13</i> 1:0			884-1	*10	1517*						Page 2	
Item ID: Revision ID: Item Name: Start Date: Required Date:	D3884-1 Saddle, Inbox 5/14/13 : 5/20/13	B 1	*6* *6*		*N90  Cust Iter  Custome	m ID:	1100	<b>)*</b> s	Setup Star	. 17	S1* S2*	
Reference: Approvals:		an:		Tooling: SPC (Y/N):		Date:		F	Run Star Sto	" <b> \</b>	R1* R2*	
Sequence ID/ Work Center I  120 *120* QC Quality Control	D	Operation Description QC8- Inspect parts - sec	cond check	Set Up/ Run Hours 0.00	Tool II	7 Tool#	Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp	
*120* HandFinish Hand Finishing		Chemical Conversion C  Memo	oat per QSI005 4.1	0.00				6	H	1 7 13-	715	
140 *140* Powdercoat Powder Coating		Memo START TIN	(1)3600 ME: //i/ MPERATURE:	n 0.00				6	1	lk.	<u>13-7-1</u> 5	5

										DQA:	Date	e:
NCR: Y	es / No				WORK ORDER NON-C	O	NFORN	/ANCE / UP	DATE			
							<u></u>		·	QA Closed:	Date	2:
Work Orde	or.				DISPOSITION				AGAINST DE	PARTMENT,	/PROCESS	
		<del></del>		_	Rework	1		Skid-tube	Crosstube		Water Jet	Engineering
Part N	lo				Scrap		1	Machining	Small Fab	Pro	d. Eng. Coor.	Quality
					Use-as-is			noforming	Finishing	Rec/Sto	re/Packaging	Other
NCR N	lo		····		Work Order Update	]		Large Fab	Composite		Supplier	
Root	·			Descri	ption of work order update	П	Initial	Ac	tion	Sign &		
Cause	Date	Step	Qty	(	or Non-conformance	Ch	nief Eng	Desc	cription	Date	Verification	QC Inspector
Doc/Data												
Equip/Tooling												
Operator												
Material												
Setup						1						
Other												
Process						1						
Supplier						İ						
Training												
Unapproved					· · · · · · · · · · · · · · · · · · ·							
· · · <u>- · · · · · · · · · · · · · · · ·</u>					F.	AUL	LT CATE	GORY				
Landi	ng Gear				General		-			-	_	_
	Bending				Bend	L	Grain			Ovalized	L	Pressure/Forced
	Centre N	ot Conce	ntric to (	o/s	BOM/Route		Hardwa	re		Over/Under	tolerance	Temperature/Cure
	Cracks				Broken/Damaged		Inspecti	on Incomplete		Part Incorre	ct	Weld
	Crushed	/Crimped			Burrs	L	-1	ions Incomplete/	/Unclear	Part Lost/Mi	issing	Wrong Stock Pulled
	Cuffs				Contamination	L	Mainte	nance		Part Moved		
	Heat Tre	at			Countersink	$\perp$	Mislabe	led		Positioned V	Vrong	
	Inspection	on Strip in	Tube		Cut Too Short		Misread	I		Power Loss/	Surge	Other
	Rinnles i	n Bend			Drill Holes		Offset					

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drawing

Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

<b>Work Ord</b> <i>May-1,3-13 1:0.</i>		)1517	•	*101	1517*			Page 3
Item ID: Revision ID: Item Name:	D3884-1 Saddle, Inbox	ard LH		Accept	*N90004010	)()* Set	<b>~</b>	*NS1* *NS2*
Start Date: Required Date: Reference:	5/14/13 : 5/20/13	Start Qty: 6.00 Req'd Qty: 6.00	*6* *6*		Cust Item ID: Customer:			
Approvals:		an:			Date:	<b>R</b> ui 	n Start s	*NR1* *NR2*
Sequence ID/ Work Center II 150 *150* QC Quality Control	D	Operation Description QC3- Inspect Part Finish Memo		Set Up/ Run Hours 0.00 27	Tool ID Tool # Plan Cod	-		ject Insp. mber Stamp
*160 *160* Packaging		Identify as per dwg & Sto	ock Location: ST4	<b>29</b> 0.00 0.00		6x	Y.L	D. 13-07-16
170 *170* QC Quality Control		QC21- Final Inspection -  Memo	Work Order Release	0.00		MLJ	13-07	mf 16
1								(グ )

											DC	)A:	Da	te:	
NCR: Y	'es	/ No				WORK ORDER NON-C		NFORM	ANCE / UPDA	ATE				•	
											QA Close	ed:	Da	te:	
Work Orde	ar.					DISPOSITION				AGAINST DE	PARTME	NT/	PROCESS		
WOIK OIGC	'' -					Rework			Skid-tube	Crosstube			Water Jet		Engineering
Part N	lo.					Scrap		ľ	Machining	Small Fab	1	Prod	l. Eng. Coor.		Quality
						Use-as-is			noforming	Finishing	Rec/S	Store	e/Packaging	-	Other
NCR N	10					Work Order Update			Large Fab	Composite			Supplier	Ш	
Root					Descri	tion of work order update		nitial	Actio	on	Sign 8				
Cause		Date	Step	Qty	(	or Non-conformance	Ch	ief Eng	Descrip	otion	Date		Verificatio	n	QC Inspector
Doc/Data															
Equip/Tooling												Ì			
Operator															
Material															
Setup								4							
Other			· ·												
Process												1			
Supplier							l					İ			
Training					•		1								
Unapproved															
						F	AUL	T CATE	GORY						
Landi	ng G	iear				General									•
		Bending				Bend	L	Grain			Ovalized			$\bigsqcup$	Pressure/Forced
		Centre No	ot Concer	ntric to	o/s	BOM/Route		Hardwa	re		Over/Un	der t	tolerance		Temperature/Cure
		Cracks				Broken/Damaged		Inspecti	on Incomplete		Part Inco	rrec	t		Weld
	Ш	Crushed/	Crimped			Burrs		Instruct	ions Incomplete/Un	nclear	Part Lost	/Mis	ssing		Wrong Stock Pulled
		Cuffs				Contamination		Mainte	nance		Part Mov	/ed			
		Heat Trea	it			Countersink		Mislabe	led		Position	ed W	rong/		_
		Inspectio	n Strip in	Tube		Cut Too Short		Misread	i		Power Lo	oss/S	Surge		Other

Offset

Out of Calibration

Out of Sequence

Outside Dimensions

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Turning Sequence
Wave/Twist in Tube

Ripples in Bend

Torque Waves in Extrusion

Drill Holes

Drawing

Finish

May-13-13 1:03:38 PM

Work Order ID:

101517

Parent Item:

D3884-1

Parent Item Name:

Saddle, Inboard LH

**Start Date: 5/14/13** 

Required Date: 5/20/13

Start Qty: 6.00

Loc Code

Required Qty: 6.00

Comments

IPP RevA: New issue DD verified by:EC

Comments.	11 1 100771. 11017 1551	ue BB vermeu eyn	30											
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status	
D6101-017		Manufactured	No				Each	11.0000		6				•
Saddle Billet									~ <del>~~~~~</del>	·				

 Location
 Loc Oty

 MAT040
 11

 94444
 11

FEI 501

10

FK 13/07/11

NCR: Y	es / No				WORK ORDER NON-C	CON	FORN	MANCE / UPI	DATE			•
					·					QA Closed:	Date:	
Work Orde	r:				DISPOSITION	_				PARTMENT		
Part N				· · · · · · · · · · · · · · · · · · ·	Rework Scrap Use-as-is		Therm	Skid-tube Machining noforming	Crosstube Small Fab Finishing	-4	Water Jet d. Eng. Coor. re/Packaging	Engineering Quality Other
NCR N	o		<del></del>		Work Order Update	┛┃		Large Fab	Composite	j	Supplier	الا
Root	Data	Ston	Oty		ption of work order update or Non-conformance		itial ef Eng	i	tion ription	Sign & Date	Verification	QC Inspector
Cause	Date	Step	Qty		or non-conformance	Crite	a Eng	Desci	приоп	Date	vernication	QC IIIspector
Ooc/Data quip/Tooling								·				
Operator							·	¢.				
∕laterial		ł			•			,				
etup												
Other												
rocess							ł					
Supplier												
raining		İ					į					ŀ
Jnapproved												
					F	AULT	CATE	GORY	-			
Landir	ng Gear				General							_
ſ	Bending				Bend	$\Box$	Grain			Ovalized		Pressure/Forced
	Centre N	ot Conce	ntric to	o/s	BOM/Route	$\Box$	Hardwa	ire		Over/Under	tolerance	Temperature/Cure
Ī	Cracks				Broken/Damaged	П	nspecti	ion Incomplete		Part Incorred	ct 🗀	Weld
	Crushed/	'Crimped			Burrs		nstruct	tions Incomplete/	Unclear	Part Lost/Mi	ssing	Wrong Stock Pulled
	Crushed/Crimped Cuffs			Contamination		Mainte	enance		Part Moved		<b>-</b>	
·	Heat Trea	at			Countersink		Mislabe	eled		Positioned V	Vrong	
	Inspection	n Strip in	Tube		Cut Too Short		Misread	d		Power Loss/	Surge	Other
1	Ripples in			Γ	Drill Holes	П	Offset				<del></del>	, , ,
1	Torque V	Vaves in I	Extrusio	n	Drawing	$\square$	Out of (	Calibration				
İ	Torque Waves in Extrusion Turning Sequence				Finish	П	Out of !	Sequence				

Outside Dimensions

DQA:

Date:

Wave/Twist in Tube

DART AEROSPACE LTD	Work Order:	101517
Description: Saddle, Inboard, LH	Part Number:	D3884-1
Inspection Dwg: D3884 Rev. B		Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing and record below:

A 2.870 2.880 2.975 2.975 2.975 2.975 B 1.433 1.433 1.433 1.433 1.433 1.433 1.433 1.433 1.438 1.			-		Re	corded Acti	ual Dimens	ions		
B 1.433 1.443	Dim	Min	Max	ľ	1	2	3	4	Ву	Date
B	Α	2.870	2.880		2.875	2.875	2.875	2.875		
C 0.638 0.658	В	1.433	1.443		1.438	1.438	1.438	1 438		
D   3.895   3.905   3.905   3.900	С		0.658				.649	, 650		
E 0.257 0.262 F 0.605 0.625 G 1.120 1.130 H 2.245 2.255 J 1.125 1.125 1.125 I 2.000 2.020 J 0.140 0.175 K 1.265 1.285 I 1.265 1.285 I 1.267 I 1.268 I 1.268 I 1.201 1.30 I 1.115 1.115 I 1.115					3.900		3,900			
F	Ε	0.257	0.262							
G	F	0.605	0.625		.612					
H 2.245 2.255	G				1, 125	1,175			<b>†</b>	
2.000   2.020   7.006   7.007   7.006   7.006   7.006   7.006   7.006   7.006   7.006   7.007   7.006   7.006   7.006   7.006   7.006   7.006   7.006   7.007   7.006   7.006   7.006   7.006   7.006   7.006   7.006   7.007   7.006   7.00	Н	2.245	2.255							
J	ı	2.000	2.020			2,009				
K						. 140	-140			
L 0.115 0.135	K	1.265	1.285			1.4.7656	1.767			
M 0.240 0.260	L				: 129			.177		
N 0.110 0.140	М	0.240								
O       0.240       0.260       .251       .250       .257       .749         P       2.826       2.886       2.865       2.865       2.865       2.865         Q       0.178       0.198       .188       .188       .188       .188       .188         R       0.140       0.165       .150       .150       .150       .150       .150         S       0.720       0.780       .765       .765       .765       .765       .765         T       1.220       1.280       1.750       1.250       (.250       (.250       1.250         U       1.245       1.255       1.750       1.250       1.750       (.720         V       5.990       6.010       6.007       6.007       6.007       6.007       6.007         W       2.495       2.505       2.500       2.500       2.500       2.500       2.500         X       0.490       0.510       .497       .418       .499       498         Y       0.020       0.040       .035       .035       .035       .035         Z       0.313       0.318       .314       .314       .314       .314	Ν	0.110	0.140							
P 2.826 2.886	0	0.240	0.260							
Q 0.178 0.198	Р	2.826	2.886						-	
R 0.140 0.165	Q	0.178	0.198	, , , , , , , , , , , , , , , , , , ,						.0
S 0.720 0.780	R	0.140	0.165		. 150			. 150		
T 1.220 1.280 1.25	S	0.720	0.780							
U 1.245 1.255	Ť	1.220	1.280							·
V       5.990       6.010       6.007       6.007       6.007       6.007         W       2.495       2.505       2.500       2.500       2.500       2.500         X       0.490       0.510       .497       .48       .499       .498         Y       0.020       0.040       .035       .035       .035       .035         Z       0.313       0.318       .314       .314       .314       .314         AA       0.760       0.765       .760       .760       .760       .760         AB       0.215       0.220       .717       .717       .217       .217         AC       0.316       0.321       .316       .316       .316       .316         AD       1.745       1.755       1.750       1.750       1.750       1.750         AE       0.990       1.010       .996       1.005       1.007       .607	U	1.245	1.255							
W       2.495       2.505       2.500       2.5	V	5.990	6.010							
X       0.490       0.510       .497       .48       .499       .498         Y       0.020       0.040       .035       .035       .035       .035         Z       0.313       0.318       .314       .314       .314       .314         AA       0.760       0.765       .760       .760       .760       .760         AB       0.215       0.220       .717       .217       .217       .217         AC       0.316       0.321       .316       .316       .316       .316         AD       .1.745       1.755       1.750       1.750       1.750       1.750         AE       0.990       1.010       .996       1.005       1.007       .607	W	2.495	2.505				2.500	2 300		
Y       0.020       0.040       .035       .035       .035         Z       0.313       0.318       .314       .314       .314       .314         AA       0.760       0.765       .760       .760       .760       .760         AB       0.215       0.220       .717       .217       .217       .217         AC       0.316       0.321       .316       .316       .316       .316         AD       1.745       1.755       1.750       1.750       1.750       1.750         AE       0.990       1.010       .996       1.005       1.007       .607         AF	X	0.490	0.510			448	- 499			
Z       0.313       0.318       .314       .316       .360       .360       .360       .360       .316	Y	0.020	0.040							
AA 0.760 0.765	Z	0.313	0.318						-	· · · · · · · · · · · · · · · · · · ·
AB 0.215 0.220	AA	0.760	0.765					360		
AC 0.316 0.321 .316 .316 .316 AD .1.745 1.755 1.750 1.750 1.750 1.750 1.750 1.750 1.750 1.750 1.750 AE 0.990 1.010 .996 1.005 1.007 607	AB	0.215				2717				· · · · · · · · · · · · · · · · · · ·
AD . 1.745 1.755 1.750 1.750 1.750 1.750 AE 0.990 1.010 .996 1.005 1.007 .007	AC	0.316		· · · · · · · · · · · · · · · · · · ·				26		· · · · · · · · · · · · · · · · · · ·
AE 0.990 1.010 .996 1.005 1.007 .007	AD						1 750	135		··
AF	AE	0.990			996			607		· · · · · · · · · · · · · · · · · · ·
Accord/Delevative						1000		1.WL		
Accept/Reject AS	_ <del></del>	Acc	ept/Rejec	tsAS						<del></del>

	40		4	
Measured by:		Audited by	70	
Date:	13/07/13	Date:	13-7.1	4

Rev	Date	Change	Revis	ed by	Approved
Α	09.10.22	New Issue	KJ 🕏	1	
				<del>~  '</del>	

DART AEROSPACE LTD	Work Order:	101517
Description: Saddle, Inboard, LH	Part Number:	D3884-1
Inspection Dwg: D3884 Rev. B		Page 1 of 1

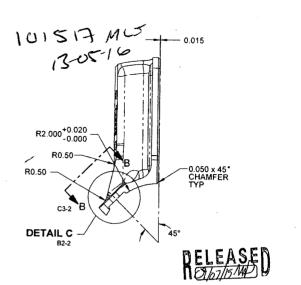
Inspect dimensions highlighted on inspection sheet drawing and record below:

				Re	corded Actu	al Dimensio	ns		
Dim	Min	Max	Go/No Go Gauge	15	26	3	4	Ву	Date
Α	2.870	2.880		2.875	2.875				
В	1.433	1.443		1.438	1.438				
С	0.638	0.658		. 651	.648				٠,
D	3.895	3.905		3.900	3 900				
E	0.257	0.262		,258	,2≤8				
F	0.605	0.625		-616	.616				
G	1.120	1.130		1,125	1.125				
Н	2.245	2.255		2.250	7.250				
l	2.000	2.020		7.016	2.007				
J	0.140	0.175		, 142	- 143				
K	1.265	1.285		1,267	1.267				
L	0.115	0.135		126	126				
М	0.240	0.260		. 251	.251				
. N	0.110	0.140		140	. 140				
0	0.240	0.260		.754	.254			1	
Р	2.826	2.886			2 865		······································	1	
Q	0.178	0.198		7,965 188	. 188			1	.0 .
R	0.140	0.165		: (52	.152				
S	0.720	0.780		765	.765				······································
Т	1.220	1.280		1.250	(.28)				
U	1.245	1.255		1.150	1.750				
V	5.990	6.010			6002			1	
W	2.495	2.505		2,500	1 2 Sm				
X	0.490	0.510		.498	.500				
Y	0.020	0.040		. 635	.03≶		***************************************		
Z	0.313	0.318		.314	. 314				· · · · · · · · · · · · · · · · · · ·
AA	0.760	0.765		-760	314				_ `
AB	0.215	0.220		717	717				
AC	0.316	0.321		. 316	.316				
AD	1.745	1.755		1.750	.316 1.750				
AE	0.990	1.010		1,003	1.000			1 1	
AF								†	
	Acc	ept/Rejec	ct ,					†	
	ACC	epurejeo	ST SAS	L	LL		***************************************		

	UAO .		_	
Measured by:	40	Audited by	729	
Date:	13/07 141 3-83	Date:	13.7.14	
	***			

Rev	Date	Change	Revised by	Approved
Α	09.10.22	New Issue	KJ 📆	

0.140 0.110 TYP 0.648 3.900±0.005 0.615 Ø0.257<sup>+0.005</sup><sub>-0.000</sub>6 PL 1.438±0.005 2.875±0.005 1.125±0.005 2.250±0.005 GRAIN DIRECTION R0.50 TYP 0.175 0.175 0.140 B 0.853 -- 0.896 REF SECTION D-D B6-1 2.08 REF B7-1



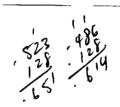
## D3884-1 SADDLE, INBOARD LH (SHOWN) D3884-2 SADDLE, INBOARD RH (OPPOSITE)

NOTES:
1) MATERIAL: 7075-T7351 ALUMINUM PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS-QQ-A-250/12 (REF DART SPEC. D6101-017)
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED 4) UNITS: INCHES UNLESS OTHERWISE NOTED 5) BREAK SHARP EDGES: 0.05 TO 0.010 MAX 6) IDENTIFICATION: ENGRAVE PART AND BATCH NUMBER IN THIS AREA TO MAX. DEPTH OF 0.010 WITH A MIN. TOOL RAD OF R0.010

7) WEIGHT: 0.71 lbs

В	D6101-017 WAS D6102-017. ZN A6-1; ADD NOTE. ZN C4-2; ADD R0.031. ZN C2-2; INCREASED TOLERANCE 0.175 WAS 0.165. ZN 87-1; ADD 0.615. ZN C6-1, ADD 0.648. ZN C4-1; ADD 0.250. ZN D6-2; ADD 0.060. ZN C2-2; 0.75 WAS 0.65. ZN D7-2		09.06.30
Α	NEW ISSUE	RF	09.03.30
REV.	DESCRIPTION	BY	DATE

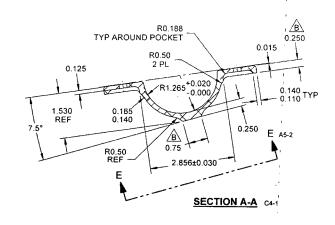
DESIGN	L RF	DART AEROSPACE USA, INC.	
DRAWN	RF		
CHECKED	PH 1	DRAWING NO.	REV. B
MFG. APPR.	21	D3884	SHEET 1 OF 2
APPROVED	( Note)	TITLE	SCALE
DE APPR.		INBOARD SADDLE	NTS
DATE 09 0	06.30	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS COCUMENT IS PRIVATE AND COMPORTINA AND IS SUPPLED ON THE EXPRESS CONDITION THAT IT IS	



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Ø0.316<sup>+0.005</sup><sub>-0.000</sub> 2 PL -

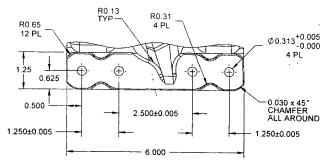
3.38

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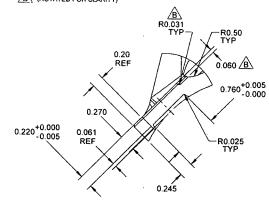
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WIEW B-B 83-1 (ROTATED FOR CLARITY)



DETAIL C B3-1

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## DELEASED DELEASED

DESIGN	RF	DART AEROSPACE U	SA INC	
DRAWN	RF	PORT HADLOCK, WA		
CHECKED	P# 1	DRAWING NO.	REV. B	
MFG. APPR.	11.11	D3884	SHEET 2 OF 2	
APPROVED	NAR	TITLE	SCALE	
DE APPR.	4	INBOARD SADDLE	NTS	
DATE 09.0	6.30	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC.  THIS DOCUMENT IS PROVIDED FOR A DESCRIPTION AND IS PROVIDED FOR ANY DISCOUNT ON THAT IT IS  NOT TO BE VISION ON ANY PROPOSE OF COMPANIES AND TO DEVELOP A PROPOSE WITHOUT		

VIEW E-E C6-2

-R0.50 TYP AROUND ALL RIDGES

1.000

5

1.750±0.005

0

846

349

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